MTA Standards Update Booklet



The Manufacturing Technologies Association

Introduction

Standards are an agreed way of doing something. They are documents which contain technical specifications or other precise criteria, which are designed to be used consistently as a rule, guideline or definition. Consequently, standards ensure the quality and consistency of products and services and allow consumers to have confidence that their products are safe, reliable and of a good quality.

This booklet looks to provide the following information in relation to standards and the MTA's engagement with them:

- An overview of the standards update process.
- A summary of the BSI standard committees that the MTA is engaged with,
- A list of the standards that are being updated under each committee.

Please be aware this is the September 2024 updated booklet and the next update would be sent in December 2024.

If you are interested in participating in any of the committees listed in the booklet, would like to find out any information about any of the standards being updated, or have a suggestion on a technical area we should look to cover in a committee coverage please get in touch the MTA Technical team (contact details on final page).

Furthermore, all full members of the MTA are entitled to have access to the MTA BSI standards collection. This access allows MTA members to view a number of standards, as chosen by industry, at no cost. To access this collection please register on the BSI website (<u>bsol.bsigroup.com</u>) and get in touch for your access code (contact details on final page).



Standards Update Process

A new standard or one being updated goes through the same process which is represented in Figure 1:



Figure 1 – Standards Update Process

These update steps are as follows:

- New Work Proposal or Revision at this stage a BSI committee will vote on whether to approve a project and submit comments. If appropriate experts will be nominated.
- Preparation (Drafting) The standard will be drafted with the appointed expert providing specialist knowledge to the working group.
- Committee stage The BSI committee have an opportunity to comment on the draft.
- Public Consultation If the draft is approved by the committee the draft is sent out for 2 to 3 months for public comment (stage 40.20 on figure 2).
- Comment resolution At the end of the consultation period all comments collated with the BSI committee deciding which to put forward in response.
- Approval stage Once the consultation comments have been resolved the draft moves to approval stage where only editorial comments can be made.
- Publication Following formal approval a standard will be implemented as a British Standard, with any conflicting standards being withdrawn.
- Review To ensure a standard is required, it is periodically reviewed. The review considers if the standard should be retained, amended, withdrawn or revised.

Figure 2, on the next page, shows the in-depth stages of the standards update process. This can be used to understand which stage a standard is at the update process.



STAGE	SUBSTAGE						
				90 Decision			
	00 Registration	20 Start of main action	60 Completion of main action	92 Repeat an earlier phase	93 Repeat current phase	98 Abandon	99 Proceed
00 Preliminary stage	00.00 Proposal for new project received	00.20 Proposal for new project under review	00.60 Close of review			00.98 Proposal for new project abandoned	00.99 Approval to ballot proposal for new project
10 Proposal stage	10.00 Proposal for new project registered	10.20 New project ballot initiated	10.60 Close of voting	10.92 Proposal returned to submitter for further definition		10.98 New project rejected	10.99 Approval to New project approved
20 Preparatory stage	20.00 New project registered in TC/SC work programme	20.20 Working draft (WD) study initiated	20.60 Close of comment period			20.98 Project deleted	20.99 WD approved for registration as CD
30 Committee stage	30.00 Committee draft (CD) registered	30.20 CD study/ballot initiated	30.60 Close of voting/ comment period	30.92 CD referred back to Working Group		30.98 Project deleted	30.99 CD approved for registration as DIS
40 Enquiry stage	40.00 DIS registered	40.20 DIS ballot initiated: 12 weeks	40.60 Close of voting	40.92 Full report circulated: DIS referred back to TC or SC	40.93 Full report circulated: decision for new DIS ballot	40.98 Project deleted	40.99 Full report circulated: DIS approved for registration as FDIS
50 Approval stage	50.00 Final text received or FDIS registered for formal approval	50.20 Proof sent to secretariat or FDIS ballot initiated: 8 weeks	50.60 Close of voting. Proof returned by secretariat	50.92 FDIS or proof referred back to TC or SC		50.98 Project deleted	50.99 FDIS or proof approved for publication
60 Publication stage	60.00 International Standard under publication		60.60 International Standard published				
90 Review stage		90.20 International Standard under periodical review	90.60 Close of review	90.92 International Standard to be revised	90.93 International Standard confirmed		90.99 Withdrawal of International Standard proposed by TC or SC
95 Withdrawal stage		95.20 Withdrawal ballot initiated	95.60 Close of voting	95.92 Decision not to withdraw International Standard			95.99 Withdrawal of International Standard

International harmonized stage codes

Figure 2 – In-depth overview of standards update process



Committees and Standards Under Review

The following tables provide a list of the standards committees the MTA participates in, as well as the standards being updated under each of those committees.

AMT/4 - INDUSTRIAL DATA AND MANUFACTURING INTERFACES				
	STANDARDS UNDERDEVELOPMENT	STAGE		
ISO/AWI 14649-10	Industrial automation systems and integration — Physical device control — Data model for computerized numerical controllers — Part 10: General process data	10.99		
ISO/AWI 14649-11	Industrial automation systems and integration — Physical device control — Data model for computerized numerical controllers — Part 11: Process data for milling	10.99		
ISO/AWI 14649-12	Industrial automation systems and integration — Physical device control — Data model for computerized numerical controllers — Part 12: Process data for turning	10.99		
ISO/AWI 14649-111	Industrial automation systems and integration — Physical device control — Data model for computerized numerical controllers — Part 111: Tools for milling machines	10.99		
ISO/CD 23704-4	Reference Model for Cyber-Physically Controlled Smart Machine Tool Systems (CPSMT) — Part 4: Part 4: Requirements and guidelines for implementing reference architecture of CPSMT for subtractive manufacturing	30.60		
ISO/DIS 3151-2	Visualization elements of PLM-MES interface — Part 2: 3D error feedback in heavy industry	40.99		
ISO/FDIS 8000-210	Data quality — Part 210: Sensor data: Data quality characteristics	50.00		
ISO/CD 8000-220	Data quality — Part 220: Sensor data: Quality measurement	30.60		
ISO/AWI TS 8000-230	Data quality — Part 230: Sensor data: Guidelines for data cleansing	20.00		
ISO/AWI TR 8000-320	Data quality — Part 320: AI training data quality for smart manufacturing	10.99		
ISO/CD 10303-62	Industrial automation systems and integration — Product data representation and exchange — Part 62: Integrated generic resource: Equivalence validation of product data	30.60		
ISO/CD 10303-238	Industrial automation systems and integration — Product data representation and exchange — Part 238: Application protocol: Model based integrated manufacturing	30.60		
ISO 10303-239	Industrial automation systems and integration — Product data representation and exchange — Part 239: Application protocol: Product life cycle support	60.00		
ISO/DIS 10303-242	Industrial automation systems and integration — Product data representation and exchange — Part 242: Application protocol: Managed model-based 3D engineering	40.60		



AMT/4 - INDUSTRIAL DATA AND MANUFACTURING INTERFACES				
	STANDARDS UNDERDEVELOPMENT	STAGE		
ISO/AWI TS 10303-1028	Industrial automation systems and integration — Product data representation and exchange — — Part 1028: Application module: Universally unique identification assignment	10.99		
ISO/AWI TS 10303-1855	Industrial automation systems and integration — Product data representation and exchange — Part 1855: Threads for mechanical products	10.99		
ISO/AWI TS 10303-1856	Industrial automation systems and integration — Product data representation and exchange — Part 1856: Annotated 3d model equivalence triangulated shape module	10.99		
ISO/AWI TS 10303-1857	Industrial automation systems and integration — Product data representation and exchange — Part 1857: Annotated 3d model equivalence display attribute module	10.99		
ISO/DIS 14306-3	Industrial automation systems and integration — JT file format specification for 3D visualization — Part 3: Version 2	40.00		
ISO/CD 14306-4	Industrial automation systems and integration — JT file format specification for 3D visualization — Part 4: Version 3	30.60		
ISO/PRF 15926-6	Industrial automation systems and integration — Integration of life-cycle data for process plants including oil and gas production facilities — Part 6: Rules for the development and validation of reference data of ISO/TS 15926-4	50.00		
ISO/AWI 15926-100	Industrial automation systems and integration — Integration of life-cycle data for process plants including oil and gas production facilities — Part 100: Vocabulary	20.00		
ISO 17506:2022/DAmd 1	Industrial automation systems and integration — COLLADATM digital asset schema specification for 3D visualization of industrial data — Amendment 1: Elements name and explanations	40.20		
ISO/CD TR 17999	Reference model for industrial data	30.92		
ISO/DTS 23164	Automation systems and integration — Core vocabulary for industrial data	50.20		
ISO/CD 23247-5	Automation systems and integration — Digital twin framework for manufacturing — Part 5: Digital thread for digital twin	30.20		
ISO/CD 23247-6	Automation systems and integration — Digital twin framework for manufacturing — Part 6: Digital twin composition	30.20		
ISO/DTR 24464	Visualization elements of digital twin — Visualization fidelity	50.00		
ISO/AWI TS 25270	Automation systems and integration — Core terminology for simulation data management	20.00		
ISO/CD 29002	Industrial automation systems and integration — Exchange of characteristic data	30.99		



AMT/4 - INDUSTRIAL DATA AND MANUFACTURING INTERFACES				
	STANDARDS UNDERDEVELOPMENT	STAGE		
ISO/AWI 16400-4	Automation systems and integration — Equipment behaviour catalogues for virtual production system — Part 4: Application method	20.00		
ISO 20140-5	Automation systems and integration — Evaluating energy efficiency and other factors of manufacturing systems that influence the environment — Part 5: Environmental performance evaluation data	60.00		
ISO/AWI 20849	Supply chain interoperability and integration — Part 110: Verification of authoritative legal entity identifiers (ALEI)	20.00		
ISO/AWI 20850	Supply chain interoperability and integration — Part 210: Strategic sourcing concepts, principles, and data requirements	20.00		
ISO/CD 21175-1	Automation systems and integrationCollaboration Environment Requirements of Simulation on Different Manufacturing Platforms — Part 1: Part 1: Reference Model and Process	30.60		
ISO/AWI 22400-1	Automation systems and integration — Key performance indicators (KPIs) for manufacturing operations management — Part 1: Overview, concepts and terminology	10.99		
ISO/DIS 22400-2	Automation systems and integration — Key performance indicators (KPIs) for manufacturing operations management — Part 2: Definitions and descriptions	40.60		
ISO/CD 25500-1	Supply chain interoperability and integration — Part 1: Overview	30.60		
ISO/CD 25500-2	Supply chain interoperability and integration — Part 2: Vocabulary	30.60		
ISO/CD 25500-3	Supply chain interoperability and integration — Part 3: Verification of Authoritative Legal Entity Identifiers (ALEI)	30.60		
ISO/CD 25500-100	Supply chain interoperability and integration — Part 100: Verification of Supply Chain Data	30.60		
ISO/CD 25500-110	Supply chain interoperability and integration — Part 110: Verification of certificates in the supply chain	30.60		
ISO/CD 25500-120	Supply chain interoperability and integration — Part 120: Verification of localization data	30.60		
ISO/CD 25500-240	Supply chain interoperability and integration — Part 240: Strategic sourcing concepts, principles, and data requirements	30.60		
IEC/CD 62264-2	Enterprise-control system integration — Part 2: Objects and attributes for enterprise-control system integration	30.00		
IEC/CD 62264-4	Enterprise-control system integration — Part 4: Objects and attributes for manufacturing operations management integration	30.00		



AMT/008 ADDITIVE MANUFACTURING				
STANDARDS UNDERDEVELOPMENT				
ISO/ASTM DTR 52913-1	Additive manufacturing — Feedstock materials — Part 1: Parameters for characterization of powder flow properties	30.92		
ISO/ASTM CD TR 52918	Additive manufacturing — Data formats — File format support, ecosystem and evolutions	30.00		
ISO/ASTM DIS 52919	Additive manufacturing — Qualification principles — Test methods for metal casting sand moulds	40.99		
ISO/ASTM CD 52922	Additive manufacturing — Design — Directed energy deposition of metals	30.99		
ISO/ASTM DIS 52929	Additive manufacturing of metals — Powder bed fusion — Presentation of material properties in material data sheets	40.99		
ISO/ASTM DIS 52937	Additive manufacturing of metals — Qualification principles — Tasks and related skills for AM	40.60		
ISO/ASTM DIS 52938-1	Additive manufacturing of metals — Environment, health and safety — Part 1: Safety requirements for PBF-LB machines	40.99		
ISO/ASTM DIS 52940	Additive manufacturing of ceramics — Feedstock materials — Characterization of ceramic slurry in vat photopolymerization	40.60		
ISO/ASTM DIS 52941	Additive manufacturing — System performance and reliability — Acceptance tests for laser metal powder-bed fusion machines for metallic materials for aerospace application	40.99		
ISO/ASTM CD 52946	Additive manufacturing of metals — Finished part properties — Stainless Steel Alloys made by powder bed fusion	30.99		
ISO/ASTM DIS 52948	Additive manufacturing for metals — Non-destructive testing and evaluation — Imperfections classification in PBF parts	40.60		
ISO/ASTM TS 52949	Additive manufacturing of metals — Qualification principles — Installation, operation and performance (IQ/OQ/PQ) of PBF-EB equipment	60.00		
ISO/ASTM CD 52951	Additive Manufacturing — Data — Data packages for AM parts	30.99		
ISO/ASTM DIS 52953	Additive manufacturing for metals — General principles — Registration of geometric data acquired from process- monitoring and for quality control	40.99		
ISO/ASTM CD 52954-1	Additive manufacturing — Qualification principles — Part 1: Common failure modes used for risk mapping	30.99		
ISO/ASTM CD 52957	Additive Manufacturing — Design — Parts using ceramic materials	30.99		
ISO/ASTM CD TR 52958	Additive manufacturing of metals — Powder bed fusion — In-situ coaxial photodiode monitoring for lack of fusion flaw detection in PBF-LB	30.99		



AMT/008 ADDITIVE MANUFACTURING			
	STANDARDS UNDERDEVELOPMENT	STAGE	
ISO/ASTM DIS 52959	Additive Manufacturing of metals — Test artefacts — Compression validation coupons for lattice designs	40.99	
ISO/ASTM CD 52965	Additive manufacturing for metals — Qualification principles — Test method for indentation plastometry	30.99	
ISO/ASTM AWI 52966	Additive manufacturing — General Principles — Framework for the Implementation of a Level System for temporarily self-sufficient systems	20.00	
ISO/ASTM FDIS 52967	Additive manufacturing for aerospace — General principles — Part classifications for additive manufactured parts used in aviation	50.20	

AMT/10 ROBOTICS			
STANDARDS UNDERDEVELOPMENT			
ISO/FDIS 10218-1.2	Robotics — Safety requirements — Part 1: Industrial robots	50.00	
ISO/FDIS 10218-2.2	Robotics — Safety requirements — Part 2: Industrial robot applications and robot cells	50.00	
ISO/DIS 13482	Robotics — Safety requirements for service robots	40.20	
ISO/CD 18646-5	Robotics — Performance criteria and related test methods for service robots — Part 5: Locomotion for legged robots	30.60	
ISO/AWI 18646-6	Robotics — Performance criteria and related test methods for service robots — Part 6: Lower-limb wearable robots	20.00	
ISO/AWI 18646-8	Robotics — Performance criteria and related test methods for service robots — Part 8: Electric vehicle charging robots	20.00	
ISO/CD 21423	Robotics — Autonomous mobile robots for industrial environments — Communications and interoperability	30.60	
ISO/FDIS 22166-202	Robotics — Modularity for service robots — Part 202: Information model for software modules	50.00	
ISO/AWI TS 25213	Robotics — Test methods for measuring the energy consumption of robots — 6-Axis articulated industrial robots	20.00	



IST/33 - INFORMATION SECURITY, CYBERSECURITY AND PRIVACY PROTECTION				
	STANDARDS UNDERDEVELOPMENT	STAGE		
ISO/IEC AWI 4922-3	Information security — Secure multiparty computation — Part 3: Part 3: Mechanisms based on garbled circuits	20.00		
ISO/IEC CD 5181	Information technology — Security and privacy — Data provenance	30.60		
ISO/IEC AWI TS 5689	Cybersecurity – Security frameworks and use cases for cyber physical systems	20.00		
ISO/IEC 9797-2:2021/CD Cor 1.2	Information security — Message authentication codes (MACs) — Part 2: Mechanisms using a dedicated hash- function — Technical Corrigendum 1	30.00		
ISO/IEC AWI 9798-5	Information technology — Security techniques — Entity authentication — Part 5: Mechanisms using zero-knowledge techniques	20.00		
ISO/IEC 11770- 3:2021/DAmd 1	Information security — Key management — Part 3: Mechanisms using asymmetric techniques — Amendment 1: TFNS identity-based key agreement	40.60		
ISO/IEC WD 11770-4	Information technology — Security techniques — Key management — Part 4: Mechanisms based on weak secrets	20.60		
ISO/IEC AWI 11770-8	Information technology — Security techniques — Part 8: Password-based key derivation	20.00		
ISO/IEC 14888- 3:2018/AWI Amd 1	IT Security techniques — Digital signatures with appendix — Part 3: Discrete logarithm based mechanisms — Amendment 1	20.00		
ISO/IEC DIS 15408-1	Information security, cybersecurity and privacy protection — Evaluation criteria for IT security — Part 1: Introduction and general model	40.20		
ISO/IEC DIS 15408-2	Information security, cybersecurity and privacy protection — Evaluation criteria for IT security — Part 2: Security functional components	40.20		
ISO/IEC DIS 15408-3	Information security, cybersecurity and privacy protection — Evaluation criteria for IT security — Part 3: Security assurance components	40.20		
ISO/IEC DIS 15408-4	Information security, cybersecurity and privacy protection — Evaluation criteria for IT security — Part 4: Framework for the specification of evaluation methods and activities	40.20		
ISO/IEC DIS 15408-5	Information security, cybersecurity and privacy protection — Evaluation criteria for IT security — Part 5: Pre-defined packages of security requirements	40.20		
ISO/IEC DIS 18045	Information security, cybersecurity and privacy protection — Evaluation criteria for IT security — Methodology for IT security evaluation	40.20		
ISO/IEC DIS 19896-1	Information security, cybersecurity and privacy protection — Requirements for the competence of IT security conformance assessment body personnel — Part 1: Overview and concepts	40.00		



IST/33 - INFORMATION SECURITY, CYBERSECURITY AND PRIVACY PROTECTION				
	STANDARDS UNDERDEVELOPMENT	STAGE		
ISO/IEC PRF 20008-3	Information technology — Security techniques — Anonymous digital signatures — Part 3: Mechanisms using multiple public keys	50.00		
ISO/IEC DIS 24760-1	IT Security and Privacy — A framework for identity management — Part 1: Terminology and concepts	40.99		
ISO/IEC DIS 24760-3	IT Security and Privacy — A framework for identity management — Part 3: Practice	40.99		
ISO/IEC WD 24760-4.4	IT Security and Privacy — A framework for identity management — Part 4: Authenticators, Credentials and Authentication	20.60		
ISO/IEC AWI 25093-1	Cybersecurity — Confidential computing — Part 1: Overview and concepts	20.00		
ISO/IEC CD 27000	Information technology — Security techniques — Information security management systems — Overview and vocabulary	30.60		
ISO/IEC AWI 27003	Information technology — Security techniques — Information security management systems — Guidance	20.00		
ISO/IEC CD TS 27008	Information technology — Security techniques — Guidelines for the assessment of information security controls	30.60		
ISO/IEC CD 27017.2	Information technology — Security techniques — Code of practice for information security controls based on ISO/IEC 27002 for cloud services	30.60		
ISO/IEC AWI 27045	Information technology — Big data security and privacy — Guidelines for managing big data risks	20.00		
ISO/IEC CD 27090	Cybersecurity — Artificial Intelligence — Guidance for addressing security threats and failures in artificial intelligence systems	30.60		
ISO/IEC WD 27091.2	Cybersecurity and Privacy — Artificial Intelligence — Privacy protection	30.60		
ISO/IEC CD 27404.2	Cybersecurity — IoT security and privacy — Cybersecurity labelling framework for consumer IoT	30.60		
ISO/IEC DIS 27553-2	Information security, cybersecurity and privacy protection — Security and privacy requirements for authentication using biometrics on mobile devices — Part 2: Remote modes	40.20		
ISO/IEC AWI TS 27564	Privacy protection - Guidance on the use of models for privacy engineering	20.00		
ISO/IEC DIS 27701.2	Information security, cybersecurity and privacy protection — Privacy information management systems — Requirements and guidance	40.60		
ISO/IEC DIS 27706.2	Requirements for bodies providing audit and certification of privacy information management systems	40.20		



MTE/1 - MACHINE TOOLS			
STANDARDS UNDERDEVELOPMENT STAC			
ISO/AWI TS 230-13	Test code for machine tools — Part 13: Guidelines on acceptance tests for machine tools used as coordinate measuring machines	20.00	
ISO/CD 4703	Test conditions for surface grinding machines with two columns — Machines for grinding slideways — Testing of the accuracy	30.00	
ISO/CD 8636-1	Machine tools — Test conditions for bridge-type milling machines — Testing of the accuracy — Part 1: Fixed bridge (portal-type) machines	30.99	
ISO/DIS 6909	Machine tools Safety — Press brakes	40.99	
ISO/FDIS 16089	Machine tools — Safety — Stationary grinding machines	50.20	
ISO/AWI TR 23125-2	Machine tools — Safety — Turning machines — Part 2: Examples for the application of an optional special mode for manual intervention under restricted operating conditions (MO 3)	10.99	

PH/9 - APPLIED ERGONOMICS			
	STANDARDS UNDERDEVELOPMENT	STAGE	
ISO/TS 16710-1	Ergonomics methods — Part 1: Feedback method — A method to understand how end users perform their work with machines	60.00	
ISO/CD 16710-2	Ergonomics methods — Part 2: A methodology for work analysis to support design	30.99	
ISO/WD 25153	Ergonomics — Human-centred design of products and services — Principles and activities	20.20	
ISO/DIS 9241-112	Ergonomics of human-system interaction — Part 112: Principles for the presentation of information	40.60	
ISO/CD 9241-130	Ergonomics of human-system interaction — Part 130: User assistance within interactive systems	30.60	
ISO/DIS 9241-161	Ergonomics of human-system interaction — Part 161: Guidance on visual user-interface elements	40.60	
ISO/CD 9241-171.2	Ergonomics of human-system interaction — Part 171: Guidance on software accessibility	30.20	
ISO/AWI 9241-222	Ergonomics of human-system interaction — Part 222: Self- assessment of human-centred design approach	20.00	
ISO/CD TR 9241-313	Ergonomics of human-system interaction — Part 313: Optical measurement methods for reflective displays	30.99	



PH/9 - APPLIED ERGONOMICS			
	STANDARDS UNDERDEVELOPMENT	STAGE	
ISO/CD TR 9241-520	Ergonomics of human-system interaction — Part 520: Ergonomics aspect of Activity Based Working	30.20	
ISO/AWI 9241-812	Ergonomics of human-system interaction — Part 812: Guidance on "the ergonomics of" intelligent systems	20.00	
ISO/FDIS 9241-920	Ergonomics of human-system interaction — Part 920: Tactile and haptic interactions	50.20	
ISO/FDIS 25062	Systems and software engineering — Systems and software Quality Requirements and Evaluation (SQuaRE) — Common Industry Format (CIF) for usability: Reporting usability evaluations	50.00	
ISO/CD 25063.2	Systems and software engineering — Systems and software product Quality Requirements and Evaluation (SQuaRE) — Common Industry Format (CIF) for usability: Context of use description	30.00	
ISO/DIS 7726	Ergonomics of the thermal environment — Instruments for measuring and monitoring physical quantities	40.99	
ISO/DIS 7730	Ergonomics of the thermal environment — Analytical determination and interpretation of thermal comfort using calculation of the PMV and PPD indices and local thermal comfort criteria	40.99	
ISO/CD 14505-1	Ergonomics of the thermal environment — Evaluation of thermal environments in vehicles — Part 1: Principles and methods for assessment of thermal stress	30.99	
ISO/CD 14505-2	Ergonomics of the thermal environment — Evaluation of thermal environments in vehicles — Part 2: Determination of equivalent temperature	30.99	
ISO/CD 14505-3	Ergonomics of the thermal environment — Evaluation of thermal environments in vehicles — Part 3: Evaluation of thermal comfort using human subjects	30.99	
ISO/CD TR 23454-1	Human performance in physical environments — Part 1: A performance framework	30.99	

QS/1/2 - QUALITY MANAGEMENT SYSTEM STANDARDS	
STANDARDS UNDERDEVELOPMENT	STAGE
NON UNDERDEVELOPMENT	

For further information on any of the standards listed in this document, please do not hesitate to get in contact (contact details on final page).

MTA STANDARDS UPDATE BOOKLET







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